

CONTENTS

	Page
ACKNOWLEDGMENT	I
ABSTRACT	II
AIM OF THE WORK	III
SUMMARY	IV
LIST OF ABBREVIATIONS	V
LIST OF FIGURES	VI
LIST OF TABLES	VII
□ <u>CHAPTER I</u>	
<u>INTRODUCTION</u>	
1.1 RECYCLING OF PET BY GLYCOLYSIS.	5
1.2 METHANOLYSIS OF PET.	8
1.3 HYDROLYSIS OF PET.	10
• ALKALINE HYDROLYSIS.	11
• ACID HYDROLYSIS.	13
• NEUTRAL HYDROLYSIS.	14
1.4 AMINOLYSIS AND AMMONOLYSIS OF PET.	16
1.5 THERMAL AND PHOTO DEGRADATION OF PET.	17
1.6 BIODEGRADATION OF PET.	23
1.7 CONVERTING PET WASTE INTO USEFUL PRODUCT	29

□ CHAPTER II

EXPERIMENTAL

2.1 RAW MATERIALS.	35
2.1.1 Acids and Acid Anhydrides.	35
2.1.2 Glycols.	36
2.1.3 Hardener, Catalysts, Inhibitor, Activator and Initiator.	37
2.1.4 Vinyl Monomer (Styrene).	39
2.1.5 Epichlorohydrin (EC).	40
2.1.6 Poly (ethylene terephthalate), PET.	40
2.1.7 Commercial Unsaturated Polyester Resin (UP1).	41
2.1.8 Solvents.	41
2.2 TECHNIQUES	41
2.2.1 DEPOLYMERIZATION OF PET.	41
2.2.2 Synthesis of Unsaturated Polyester (UP) Resin.	42
2.2.3 Purification of Unsaturated Polyester (UP) Resins.	42
2.2.4 Synthesis of Glycidyl Ether of Recycled PET.	44
2.2.5 Synthesis of Acrylate and Methacrylate Vinyl Esters of "GTE".	44
2.3 PHYSICAL MEASUREMENTS.	45
2.3.1 ¹ HNMR-Spectroscopy.	45

2.3.2 IR-Spectroscopy.	45
2.3.3 GPC Technique.	45
2.3.4 Determination of Molecular Mass of GT, GD and (UP2) Resin.	46
2.3.5 Viscosity Measurements.	47
2.3.6 Epoxy Group Content.	48
2.3.7 Determination of Peak Exotherm of Curing.	48
2.3.8 Determination of Mechanical Properties of Cured UP/VE Resins.	49
2.3.9 Testing OF THE Epoxy Coatings.	51
2.3.9.1 Preparation of Steel Panels for Testing.	51
2.3.9.2 Measurements of Film Thickness.	52
2.3.9.3 Film Hardness by Pencil Test.	53
2.3.9.4 Pull – Off strength of Coating Using Portable Adhesion Testers.	54
2.3.9.5 Flexibility (BEND) test.	54
2.3.9.6 Resistance to mechanical damage (IMPACT RESISTANCE).	55
2.3.10 Chemical Resistance Test.	55
2.3.11 Corrosion Resistances.	58
2.3.12 Evaluation of Painted Specimens Subjected to Environments (SCRIBE FAILURE).	59

□ CHAPTER III

RESULT AND DISCUSSION

3.1 DEPOLYMERIZATION OF PET.	65
3.2 SYNTHESIS OF GLYCIDYL ETHER OF GLYCOLYZED PRODUCTS.	72
3.3 SYNTHESIS OF DIVINYL ESTER CROSS-LINKERS FROM R-PET.	77
3.4 SYNTHESIS OF UNSATURATED POLYESTER FROM R-PET.	83
3.5 CURING EXOTHERMS.	88
3.5.1 Curing Exotherms OF Epoxy with Amine.	88
3.5.2 Curing Exotherms OF UP with VE.	97
3.5.2.1 Effect of cross-linking temperature.	112
3.5.2.2 Effect of UP and VE chemical structures.	114
3.5.2.3 Gel-time of UP/VE based on R-PET.	115
3.6. EVALUATION OF CURED RESINS FOR COATING AND CONSTRUCTION APPLICATIONS.	124
3.6.1 Evaluation of Cured Epoxy/ Amine Systems Based on RPET as Organic Coatings.	125
3.6.1.1 Relationships between cured epoxy resin structure and their mechanical properties.	127
3.6.1.2 Evaluation of chemical resistance for cured resins.	131

3.6.1.3 Testing corrosion resistance of coating.	135
3.6.2 EVALUATION OF UP/VE SYSTEMS FOR CONSTRUCTION APPLICATIONS.	140
3.6.2.1 Mechanical properties of cured UP/VE systems.	142
3.6.2.2 Chemical resistances of cured UP/VE systems.	160
CONCLUSIONS	163
REFERENCES	166
ARABIC SUMMARY	